

A global food & beverage

manufacturer reduced product spoilage by 45% using **IIoT-based condition monitoring**

Background

A global manufacturing company was facing frequent equipment failures, leading to costly repairs and production delays. They sought an IIoT-based condition monitoring solution to predict equipment issues, reduce maintenance costs, and ensure smooth production operations.

Objectives

- Predict Equipment Failures: Identify potential equipment issues early to prevent unexpected downtime.
- Reduce Maintenance Costs: Minimize the expenses related to emergency repairs and part replacements.
- Optimize Operational Efficiency: Ensure smooth production processes by minimizing equipment-related delays.

Benefits

Reduced Downtime: Unplanned downtime decreased by 40% through proactive issue detection and maintenance.

Lower Maintenance Costs: Reduced emergency repair costs by 30% by addressing issues before they escalated.

Challenge

- **Unscheduled Downtime:** Frequent equipment failures causing unexpected production halts.
- High Repair Costs: Significant expenses due to emergency repairs and unscheduled maintenance.
- **Operational Inefficiencies:** Equipment malfunctions leading to reduced efficiency and operational delays.

Approach

- Data Acquisition:
 - Deployed IIoT sensors on critical machinery to continuously monitor parameters such as vibration, temperature, and operational speed.
 - Collected real-time data and stored it in a centralized platform for analysis.

Condition Monitoring Algorithms

- Developed predictive algorithms to analyze sensor data and detect early signs of equipment degradation. Used data to estimate the remaining useful life of
- critical components and identify potential failure points.
- Proactive Maintenance Strategy
 - Implemented a condition-based maintenance schedule triggered by predictive insights from the data. Created a notification system to alert the maintenance
 - team in advance of potential issues, allowing for timely interventions.

About Straive

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